1. Mount larger half of frame (A) in existing opening on opposite side of wall than glass side.  
2. Slide smaller half of frame (B) onto the glass side of frame. Piece (B) will overlap piece (A).  
3. To hold frame together before glazing, use clamps to apply pressure from both sides of the wall. Then use at least one pop rivet per head, sill, and jambs in the overlapping rabbet to hold the frame in opening. Keep track of glass moulding and package of screws.  
4. When ready to mount glass, moulding (C) will secure the glass while the sheet metal screws for the bead will also penetrate the overlap of (A) and (B) thus holding the unit into opening.